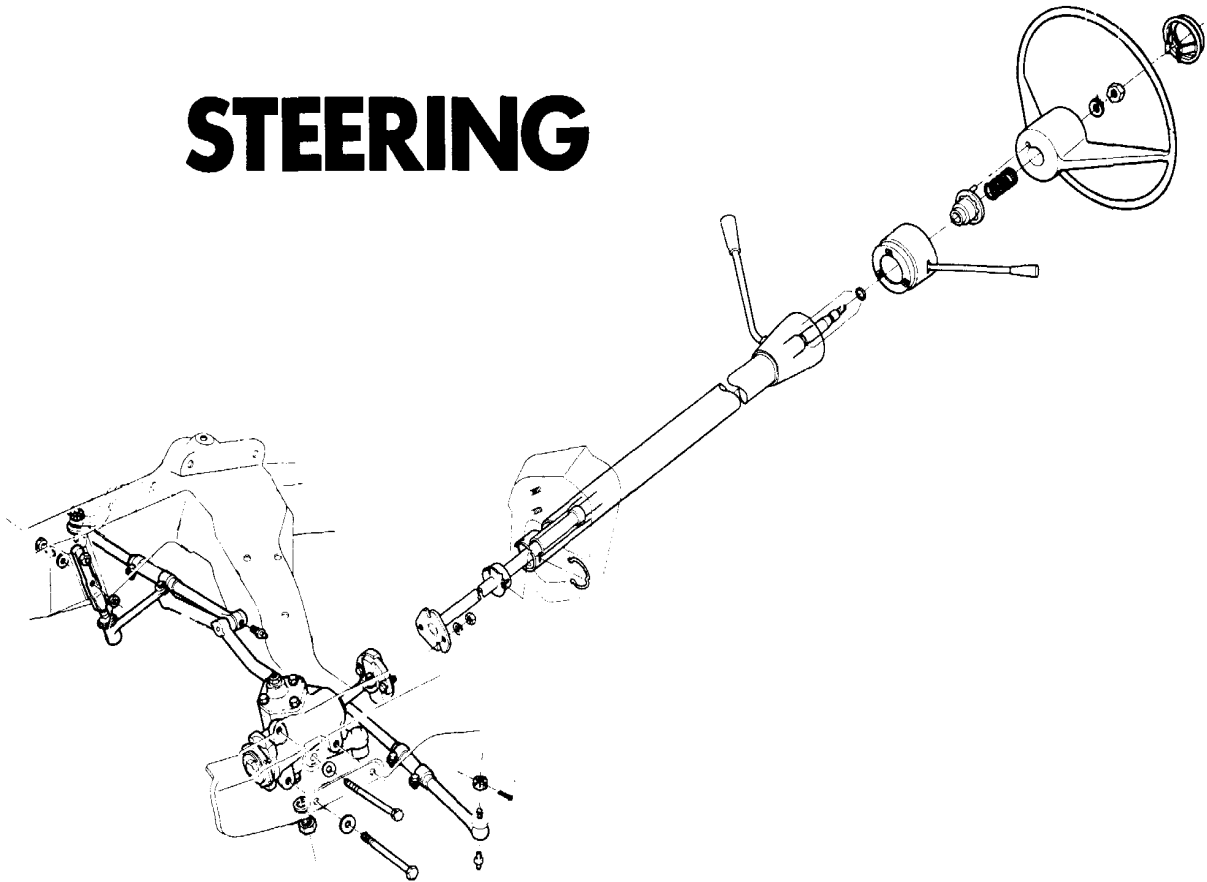
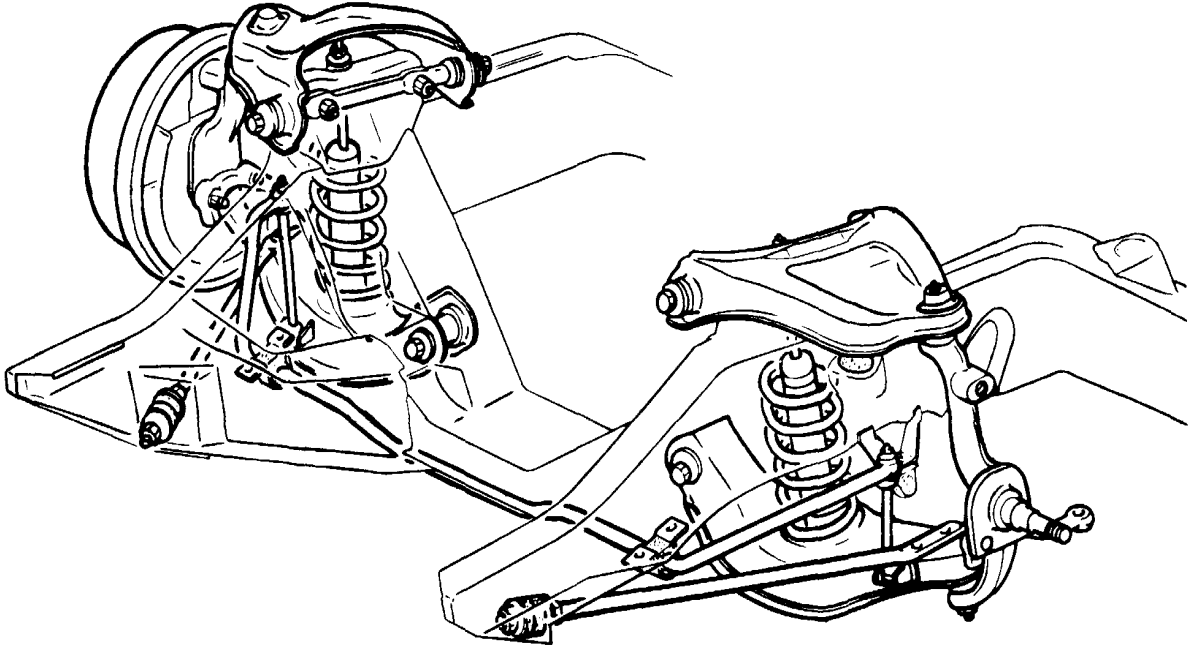
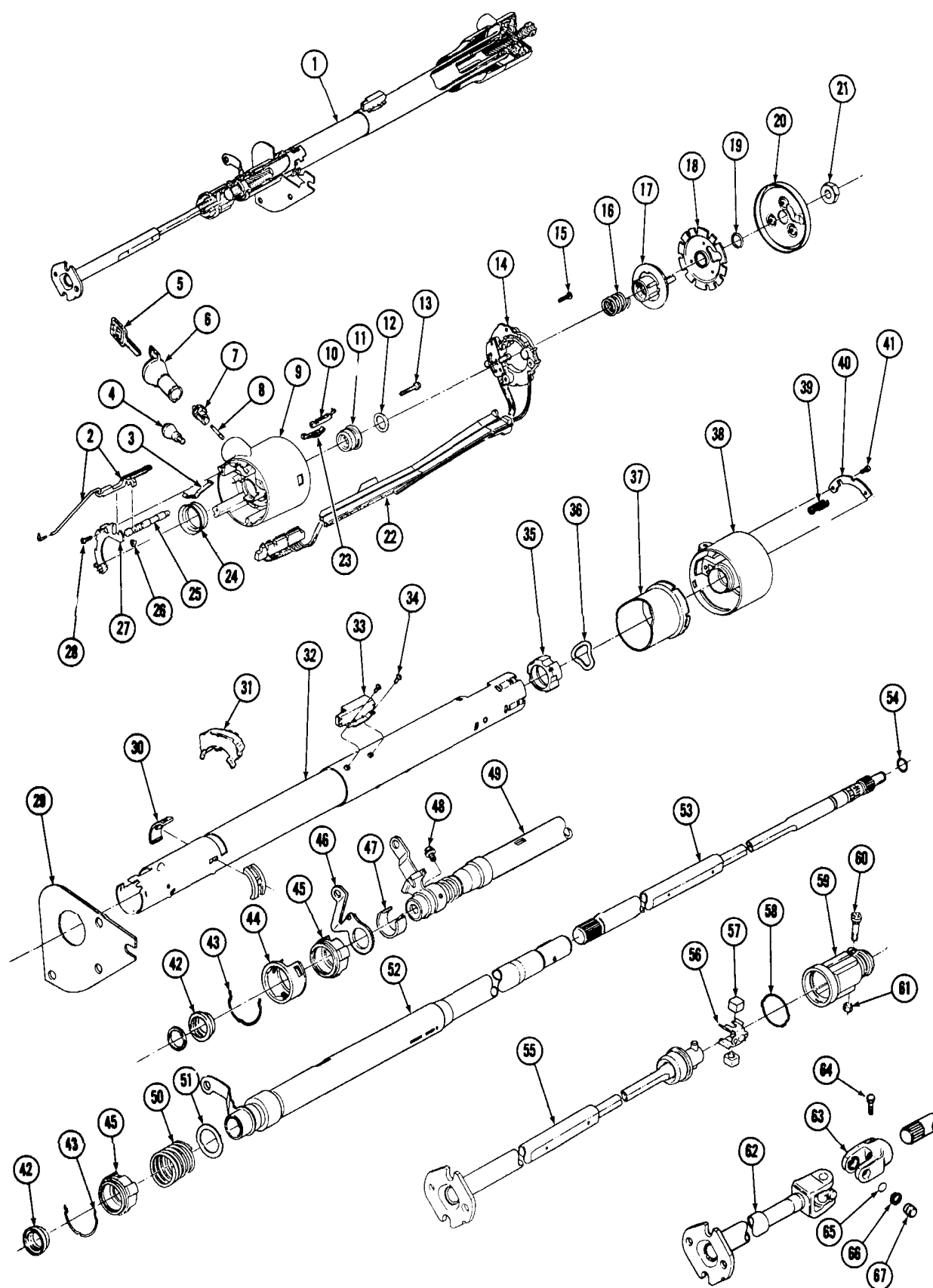


STEERING



FRONT SUSPENSION



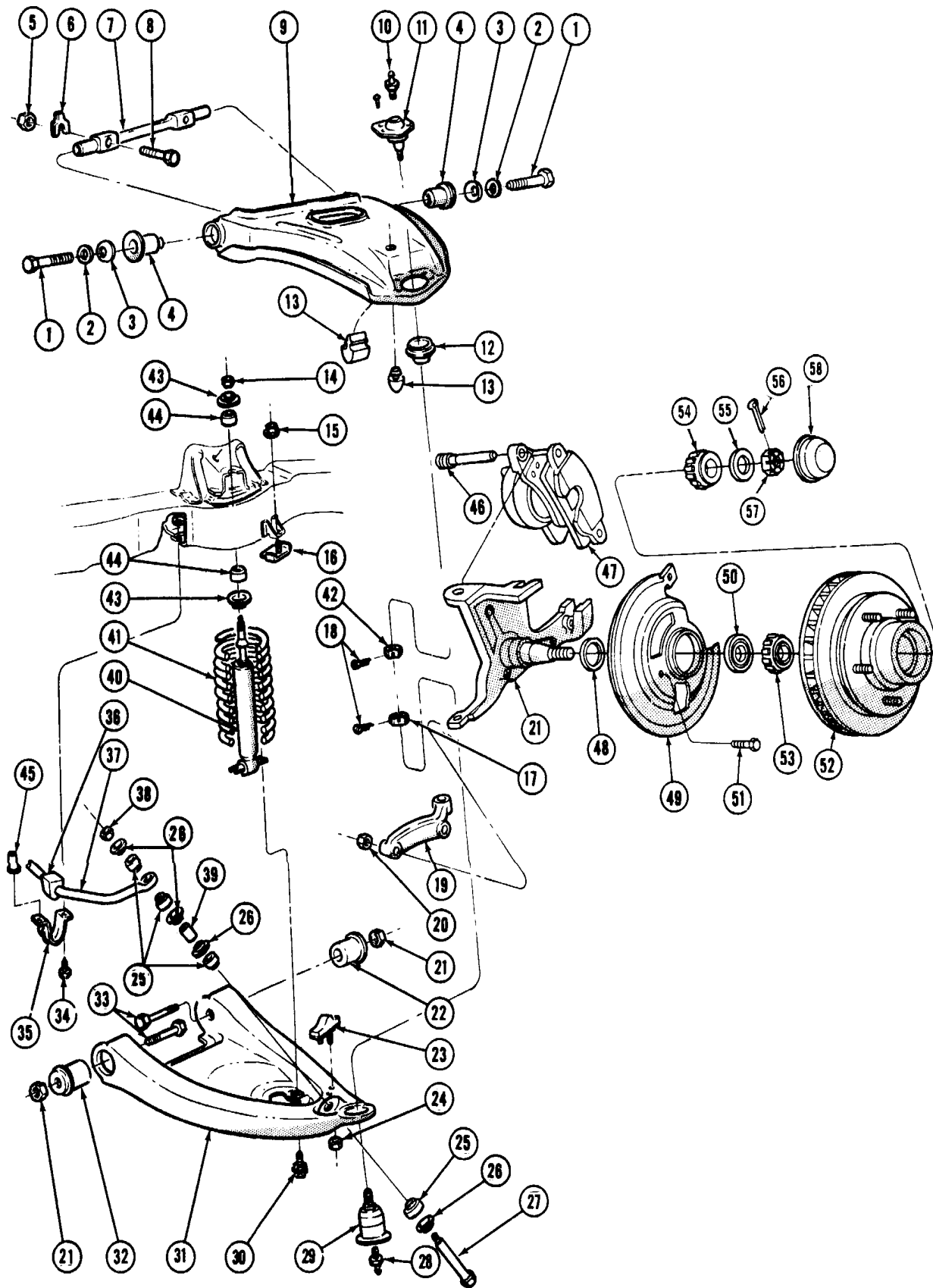
**STEERING COLUMN—MAN. & A.T.**



VENTURA II PARTS CATALOGUE

| Key | Part Name | Group No. |
|-----|---|-----------|
| 1 | - COLUMN ASM., Steering | 6.518 |
| 2 | - RACK ASM., Shaft Lock | 2.195 |
| 3 | - SPRING, Housing Rack Preload | 2.195 |
| 4 | - KNOB, Hazard Flasher | 2.575 |
| 5 | - KEY, Ignition | 2.187 |
| 6 | - CYLINDER ASM., Ignition | 2.188 |
| 7 | - SECTOR, Ignition Switch Actuator | 2.195 |
| 8 | - SHAFT, Ignition Switch Actuator Sector | 2.195 |
| 9 | - HOUSING, Steering Column | 2.906 |
| 10 | - SWITCH ASM., Ignition Buzzer | 2.195 |
| 11 | - BEARING ASM., Steering Shaft Upper | 6.521 |
| 12 | - WASHER, Steering Shaft Upper Thrust | 6.521 |
| 13 | - SCREW, Upper Brg. Housing Support | N.S. |
| 14 | - SWITCH ASM., Directional Signal | 2.895 |
| 15 | - SCREW, Turn Signal Switch | 2.895 |
| 16 | - SPRING, Steering Shaft Upper Bearing | 6.521 |
| 17 | - CAM ASM., Turn Signal Cancelling | 2.896 |
| 18 | - LOCK, Steering Shaft | 6.500 |
| 19 | - RING, Upper Steering Shaft Retaining | 6.521 |
| 20 | - COVER ASM., Steering Column Lock Plate (W/Screw) | 6.500 |
| 21 | - NUT, Steering Shaft to Wheel | 6.515 |
| 22 | - PROTECTOR, Turn Signal Control Wire | 2.195 |
| 23 | - CLIP, Ignition Buzzer Switch Retainer | 2.906 |
| 24 | - CUP, Turn Signal Housing Thrust | 2.195 |
| 25 | - SPRING & BOLT ASM., Steering Column Housing | 6.500 |
| 26 | - WASHER, Housing Rack Spring Thrust | 6.500 |
| 27 | - GATE, Turn Signal Housing Shift Lever | 4.027 |
| 28 | - SCREW, Turn Signal Housing Shift Lever Gate | 2.195 |
| 29 | - SEAL, Steering Column to Dash | 6.758 |
| 30 | - GROMMET, Neutral & Back-Up Lamp Retainer | 2.698 |
| 31 | - SWITCH ASM., Trans. Neutralizer & Back-Up Lamp | 2.698 |
| 32 | - JACKET ASM., Steering Column | 6.518 |
| 33 | - SWITCH ASM., Ignition | 2.188 |
| 34 | - SCREW, Ignition Switch to Steering Column | N.S. |
| 35 | - BEARING, Steering Column Bowl Lower | 6.521 |
| 36 | - WASHER, Steering Column Bowl (Wave) | 4.012 |
| 37 | - SHROUD, Steering Column Bowl | 4.010 |
| 38 | - BOWL, Gear Shift Lever | 4.010 |
| 39 | - SPRING, Upper Gearshift Lever | 4.008 |
| 40 | - PLATE, Gearshift Lever Bowl | 4.010 |
| 41 | - SCREW, Gearshift Lever Bowl Plate | 4.012 |
| 42 | - BEARING, Steering Shaft Adapter - Lower | 6.521 |
| 43 | - CLIP, Steering Column Lower Brg. Adapter | 6.521 |
| 44 | - RETAINER, Steering Column Lower Brg. Adapter | 6.521 |
| 45 | - ADAPTER, Steering Column Lower Brg. | 6.521 |
| 46 | - LEVER, Steering Column Lower Shift | 4.030 |
| 47 | - SPACER, Steering Column Shift Lever | 4.032 |
| 48 | - SCREW & WASHER, to Shift Tube (1/4"-20 x 1/2") | 8.977 |
| 49 | - TUBE ASM., Gearshift | 4.025 |
| 50 | - SPRING, Steering Column Shift Tube Return | 4.027 |
| 51 | - WASHER, Steering Column Shift Tube Return Spring Thrust | 4.027 |
| 52 | - TUBE ASM., Gearshift | 4.025 |
| 53 | - SHAFT ASM., Steering - Upper | 6.524 |
| 54 | - RING, Upper Steering Shaft Retaining | 6.521 |
| 55 | - SHAFT ASM., Steering - Intermediate | 6.524 |
| 56 | - SPRING, Intermediate Steering Shaft Coupling | 6.525 |
| 57 | - BEARING, Intermediate Steering Shaft Coupling | 6.525 |
| 58 | - RING, Intermediate Shaft Seal Retainer | 6.525 |
| 59 | - CLAMP, PLUG & COUPLING, Intermediate Shaft | 6.525 |
| 60 | - BOLT, Coupling to Upper Shaft | N.S. |
| 61 | - NUT, Coupling to Upper Shaft | N.S. |
| 62 | - SHAFT ASM., Steering - Intermediate | 6.524 |
| 63 | - YOKE, Intermediate Shaft - Upper | 6.525 |
| 64 | - BOLT, Intermediate Shaft | N.S. |
| 65 | - SEAL, Intermediate Steering Shaft "U/J" Oil | 6.525 |
| 66 | - RING, Intermediate Steering Shaft "U/J" Retaining | 6.525 |
| 67 | - BEARING, Intermediate Steering Shaft "U/J" | 6.525 |

STEERING COLUMN—MAN. & A.T.

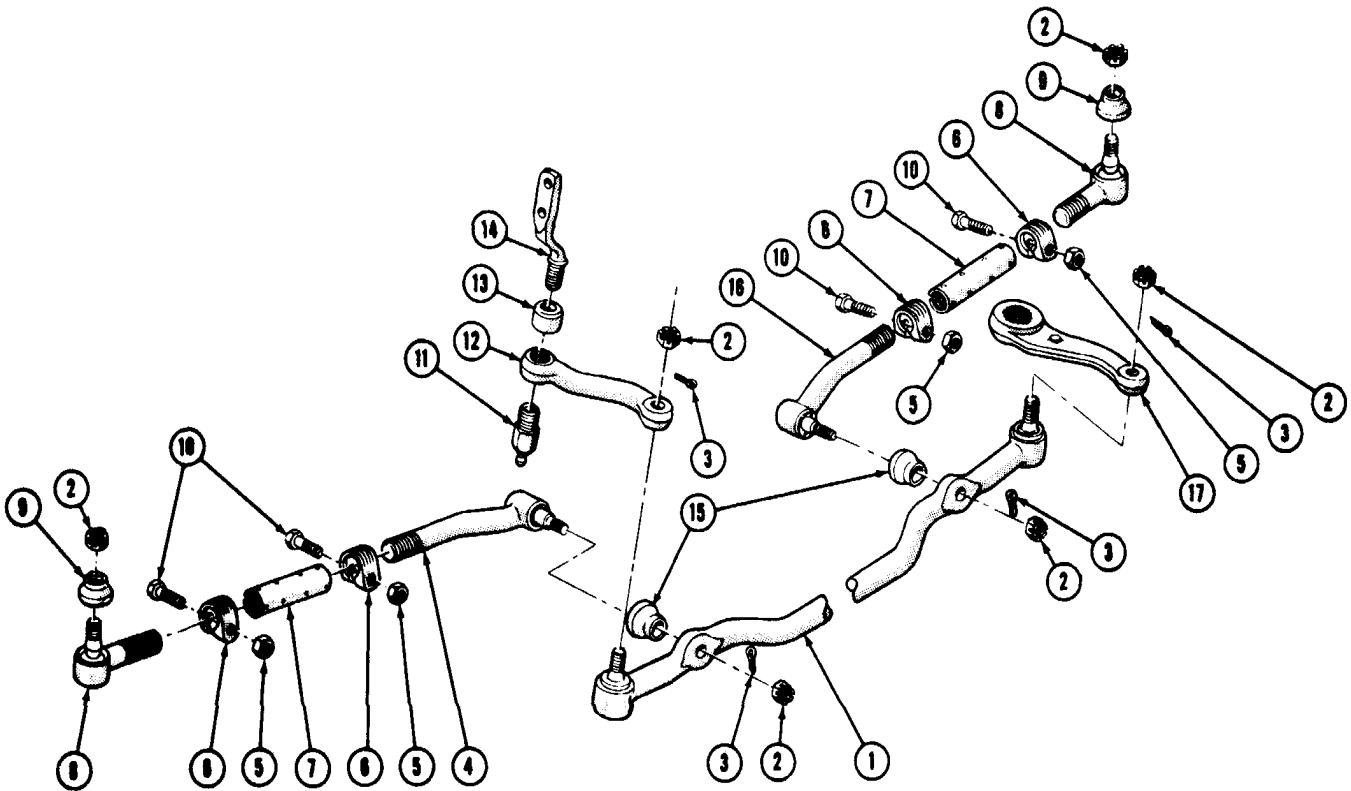


FRONT SUSPENSION

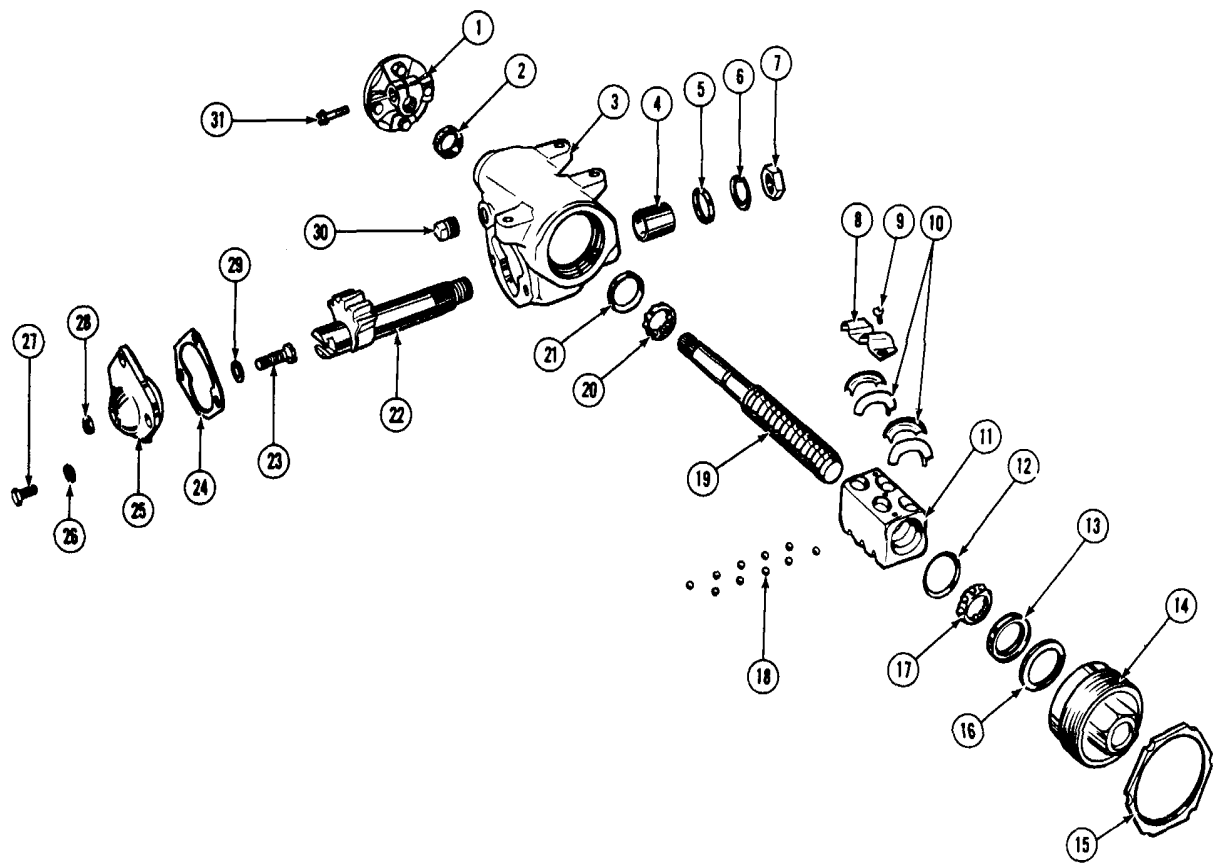


FRONT SUSPENSION

| Key | Description | Group |
|-----|---|-------|
| 1 | Bolt, Upper Control Arm to Shaft (Part of #7) | N.S. |
| 2 | Lockwasher, Upper Control Arm to Shaft (Part of #7) | N.S. |
| 3 | Retainer, Upper Control Arm Bushing (Part of #7) | N.S. |
| 4 | Bushing, Upper Control Arm (Part of #7) | N.S. |
| 5 | Nut, Upper Control Arm to Frame (3/16-14-301M) | 6.178 |
| 6 | Shim, Upper Control Arm Shaft | 6.178 |
| 7 | Shaft Package, Upper Control Arm (Incl. #1-2-3-4) | 6.178 |
| 8 | Bolt, Upper Control Arm to Frame | 6.178 |
| 9 | Arm Assembly, Front Suspension Upper Control (Incl. #1-2-3-4-7-10-11) | 6.178 |
| 10 | Fitting, Upper Arm Ball Joint (1/4-20 Straight) | 8.984 |
| 11 | Ball Stud Package, Upper Control Arm | 6.178 |
| 12 | Seal, Upper Arm Ball Joint (Part of #11) | N.S. |
| 13 | Bumper, Upper Control Arm | 6.176 |
| 14 | Nut, Front Shock Absorber to Upper Arm Bolt | 7.347 |
| 15 | Nut, Reinforcement to Lower Control Arm Bracket | N.S. |
| 16 | Reinforcement Assembly, Lower Control Arm Bumper Bracket | 6.177 |
| 17 | Nut, Knuckle to Lower Control Arm (3/16-18-301M) | N.S. |
| 18 | Cotter Pin, Knuckle to Control Arm (1/8 x 1) | 8.938 |
| 19 | Arm, Steering Knuckle | 6.103 |
| 20 | Nut, Front Brake to Steering Knuckle (1/2-20-301M) | 8.917 |
| 21 | Nut, Steering Knuckle Lower Control Arm (1/2-13-301M) | 8.917 |
| 22 | Bushing Assembly, Lower Control Arm — Rear | 6.170 |
| 23 | Bumper, Lower Control Arm | 6.176 |
| 24 | Nut, Lower Control Arm Bumper to Control Arm (3/8-16) | 8.916 |
| 25 | Grommet, Front Stabilizer Link | 7.244 |
| 26 | Retainer, Stabilizer Link Bolt Grommet | 7.245 |
| 27 | Link Package, Stabilizer Incl. #43-44-56-57 | 7.240 |
| 28 | Fitting, Lower Arm Ball Joint (1/4-28 Straight) | 8.984 |
| 29 | Ball Stud & Seal Assembly, Lower Control Arm (Also Part of #49) | 6.174 |
| 30 | Screw, Shock Absorber Mounting | N.S. |
| 31 | Arm, Steering Knuckle Support Lower Control (Incl. #40-47-50) | 6.168 |
| 32 | Bushing Assembly, Lower Control Arm — Front | 6.170 |
| 33 | Bolt, Steering Knuckle Lower Control Arm (1/2-13 x 33/4-301M) | 6.172 |
| 34 | Screw, Stabilizer Shaft Bracket (3/16-18 x 1 1/8) | 7.242 |
| 35 | Bracket, Front Stabilizer Shaft | 7.242 |
| 36 | Bushing, Front Stabilizer Shaft (3/8 dia. hole) | 7.243 |
| 37 | Shaft, Stabilizer | 7.241 |
| 38 | Nut, Stabilizer Link — Front (3/16-24) | 7.238 |
| 39 | Spacer, Stabilizer Link Bolt Grommet | N.S. |
| 40 | Shock Absorber Assembly, Front | 7.345 |
| 41 | Spring, Front Coil | 7.412 |
| 42 | Nut, Knuckle to Upper Control Arm (1/2-20-286M) | N.S. |
| 43 | Retainer, Shock Absorber Grommet | 7.377 |
| 44 | Grommet, Shock Absorber | 7.345 |
| 45 | Nut, Front Stabilizer Bracket to Frame (3/8-16) | 7.242 |
| 46 | Bolt, Front Brake Housing Retainer | 4.665 |
| 47 | Caliper Assembly, Front Disc Brake | 4.665 |
| 48 | Seal Assembly, Front Wheel Hub — Oil | 6.326 |
| 49 | Shield Assembly, Front Disc Brake Splash | 5.002 |
| 50 | Race and Roller, Front Wheel Inner Bearing | 6.309 |
| 51 | Bolt, Splash Shield to Steering Knuckle (3/16-18 x 3/8) | 5.002 |
| 52 | Hub & Disc Assembly, Front Wheel | 5.809 |
| 53 | Bearing Assembly, Front Wheel — Inner | 6.311 |
| 54 | Bearing Assembly, Front Wheel — Outer | 6.313 |
| 55 | Washer, Steering Knuckle Spindle | 6.321 |
| 56 | Cotter Pin, Steering Knuckle Spindle Nut | S.S. |
| 57 | Nut, Steering Knuckle Spindle | 6.022 |
| 58 | Retainer, Front Wheel Bearing Grease | 6.330 |


STEERING CONTROL LINKAGE

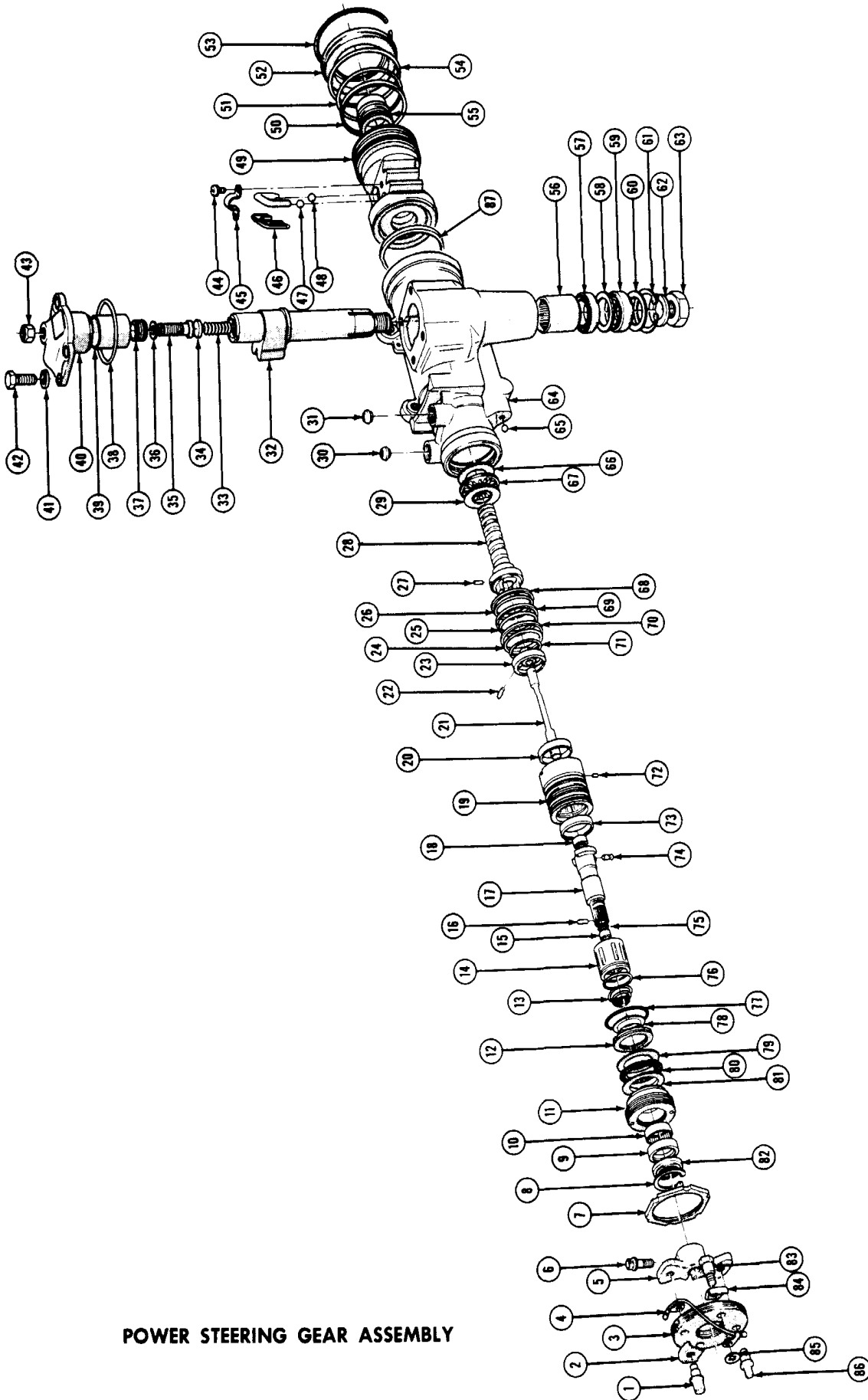
| Key | Part Name | Group No. |
|-----|--|-----------|
| 1 | ROD, Steering Connecting | 6.870 |
| 2 | NUT, Tie Rod End Housing Stud (1/2"-20) (Thick) | 8.917 |
| 3 | COTTER PIN, Steering Linkage (1/8"-1") | 8.938 |
| 4 | ROD & BALL STUD ASSY., Steering Knuckle Tie - R.H. | 6.230 |
| 5 | NUT, Adjuster Clamp Bolt (3/8"-24) | 8.916 |
| 6 | CLAMP, Tie Rod Adjuster | 6.234 |
| 7 | SLEEVE, Tie Rod Adjuster | 6.232 |
| 8 | END ASSY., Tie Rod | 6.233 |
| 9 | SEAL, Tie Rod Ball Stud Dust | 6.111 |
| 10 | BOLT, Adjuster Clamp (3/8"-24 x 1 5/8") | N.S. |
| 11 | BUSHING, Steering Arm Idler Support | 6.897 |
| 12 | ARM, Steering Connecting Rod Idler | 6.895 |
| 13 | SEAL, Idler Lever Bushing | 6.898 |
| 14 | SUPPORT ASSY., Idler Lever | 6.896 |
| 15 | SEAL, Tie Rod Ball Stud Dust | 6.111 |
| 16 | ROD & BALL STUD ASSY., Steering Knuckle Tie - L.H. | 6.230 |
| 17 | ARM, Steering Gear Pitman | 6.859 |



STANDARD STEERING GEAR

| Key | Part Name | Group No. | Key | Part Name | Group No. |
|-----|--|-----------|-----|--|-----------|
| 1 | COUPLING & LOWER FLANGE, Strg. Gear | 6.525 | 17 | BEARING, Strg. Gear Thrust | 6.835 |
| 2 | SEAL, Strg. Shaft Oil | 6.840 | 18 | BALL, Steering Gear Worm | 6.844 |
| 3 | HOUSING ASM., Strg. Gear | 6.803 | 19 | SHAFT, Steering Gear (w/Balls & Nut) | 6.524 |
| 4 | BUSHING, Pitman Shaft | 6.786 | 20 | BEARING, Strg. Gear Thrust | 6.835 |
| 5 | SEAL, Pitman Shaft | 6.855 | 21 | RACE, Strg. Gear Worm Thrust Bearing | 6.835 |
| 6 | LOCKWASHER, Pitman Arm to Pitman Shaft(7/8"). | 8.931 | 22 | SHAFT ASM., Pitman | 6.850 |
| 7 | NUT, Strg. Gear Pitman Arm (7/8"-14) | 6.861 | 23 | SCREW, Lash Adjuster | 6.822 |
| 8 | CLAMP, Worm Ball Return Guide | ▲ 6.842 | 24 | GASKET, Housing Side Cover | 6.809 |
| 9 | BOLT & WASHER ASM., Return Guide Clamp | ▲ 6.843 | 25 | COVER, Housing Side | 6.807 |
| 10 | GUIDE, Worm Ball Return | ▲ N.S. | 26 | LOCKWASHER, Cover to Housing (3/8") | 8.931 |
| 11 | NUT, Steering Gear Worm Ball | 6.841 | 27 | BOLT, Cover to Housing (3/8"-16 x 3/4") | 8.900 |
| 12 | RETAINER, Worm Thrust Adj. Lower Bearing | 6.835 | 28 | NUT, Sector Adjusting Screw (7/16"-20 Check) | 8.916 |
| 13 | RACE, Strg. Gear Worm Thrust Bearing | 6.835 | 29 | SHIM PKG., Lash Adjuster | 6.828 |
| 14 | ADJUSTER, Worm Thrust Bearing | 6.830 | 30 | PLUG, Oil Filler (1/2") (1961-62) | 6.824 |
| 15 | NUT, Worm Bearing Adjusting | 6.832 | 31 | BOLT, Shaft Flange to Shaft Clamping | 6.525 |
| 16 | SPRING, Worm Thrust Bearing Preload | 6.835 | | | |

(▲) GUIDE & CLAMP KIT-6.842



POWER STEERING GEAR ASSEMBLY

| | |
|-----------|------------------------|
| GM | VENTURA II |
| | PARTS CATALOGUE |

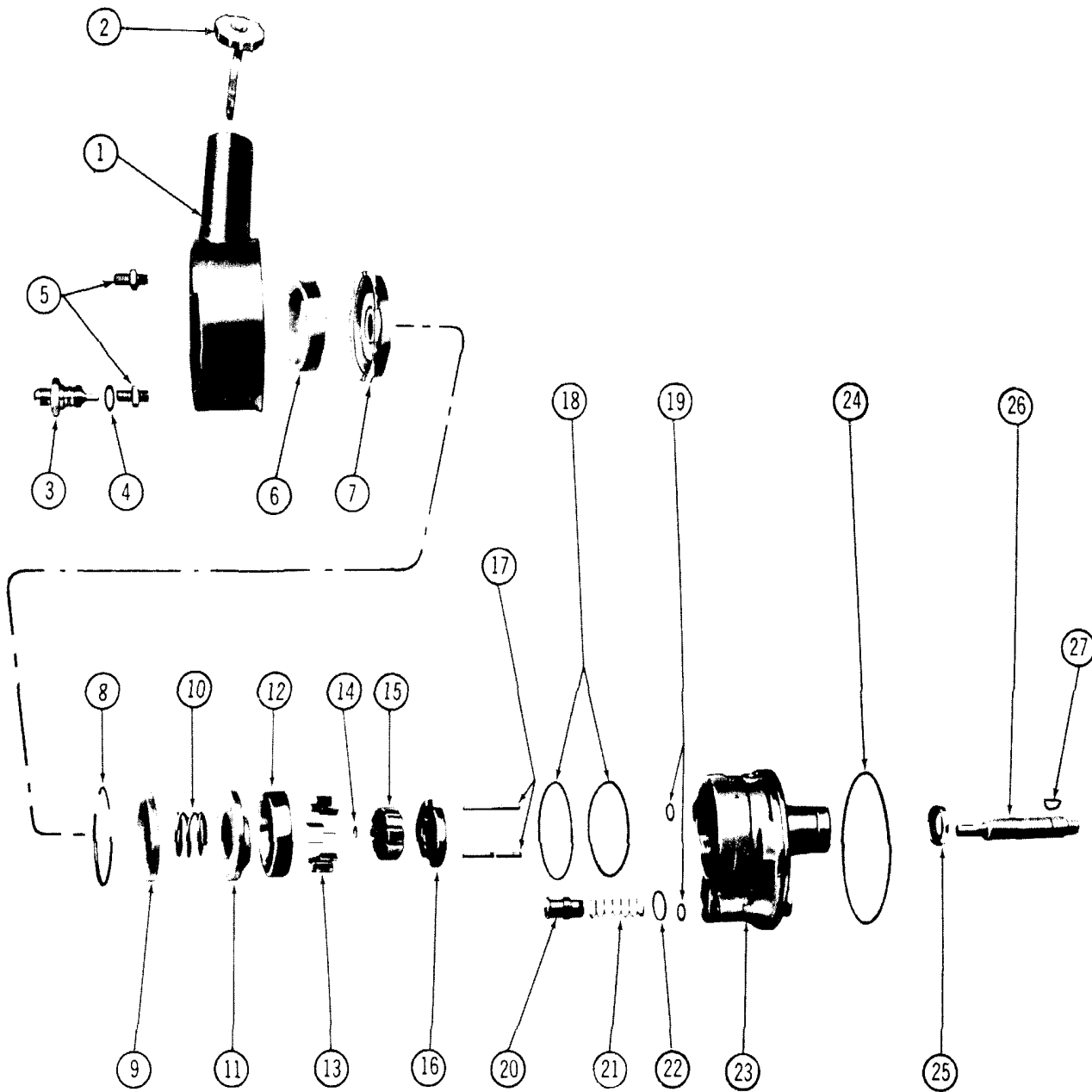
| Key | Part Name | Group No. | Key | Part Name | Group No. |
|-----|---|--------------|-----|--|--------------|
| 1 | — RIVET, Steering Shaft Coupling (Large) | (A) N.S. | 43 | — NUT, Pitman Shaft Gear Lash Adjuster | 6.822 |
| 2 | — REINFORCEMENT, Steering Gear Coupling | (A) 6.525 | 44 | — SCREW & LOCKWASHER ASSY., Clamp to Rack (1/4"-28 x 5/16") | (F) 8.907 |
| 3 | — COUPLING, Steering Shaft Flange | (A) N.S. | 45 | — CLAMP, Strg. Gear Ball Return Guide | (F) 6.843 |
| 4 | — CABLE ASSY., Horn Ground Strip | (A) N.S. | 46 | — GUIDE, Strg. Gear Ball Return | (F) 6.842 |
| 5 | — FLANGE, Steering Gear Shaft Lower | (A) N.S. | 47 | — BALL PKG., Recirculating (Bright Finish) (Selective) | (F) 6.844 |
| 6 | — BOLT, Steering Gear Flange to Shaft Coupling | (A) 6.525 | 48 | — BALL PKG., Recirculating (Black Finish) (Selective) | (F) 6.844 |
| 7 | — NUT, Strg. Gear Worm Bearing Adjusting | 6.832 | 49 | — RACK, Piston | (F) N.S. |
| 8 | — RING, End Plug Oil Seal Retaining | (B) 6.840 | 50 | — RING, Strg. Gear Power Cylinder Piston | (F) 6.579 |
| 9 | — SEAL, End Plug Stub Shaft Oil | (C) (B) N.S. | 51 | — SEAL, Piston Ring Back-Up "O" Ring | (F) 6.579 |
| 10 | — BEARING, Steering Gear Housing End Cover | (B) 6.826 | 52 | — COVER, Steering Gear Lower End | 6.824 |
| 11 | — PLUG, Housing Upper End Adjuster | (B) N.S. | 53 | — RING, Lower End Plug Retainer | 6.824 |
| 12 | — SPACER, Thrust Bearing | (H) N.S. | 54 | — SEAL, Steering Gear End Cover "O" Ring | 6.825 |
| 13 | — SPRING, Spool Valve | (D) 6.552 | 55 | — PLUG, Rack Piston End | 6.586 |
| 14 | — SPOOL, Valve | (D) N.S. | 56 | — BEARING ASSY., Pitman Shaft Needle | (H) 6.786 |
| 15 | — SLEEVE, Torsion Bar | (D) N.S. | 57 | — SEAL, Strg. Gear Pitman Shaft Oil | (L) 6.855 |
| 16 | — PIN, Torsion Bar | (D) N.S. | 58 | — WASHER, Pitman Shaft Seal Back-Up | (L) 6.855 |
| 17 | — SHAFT, Stub | (D) N.S. | 59 | — SEAL, Strg. Gear Pitman Shaft Oil—Double Lip | (L) 6.855 |
| 18 | — BEARING, Torsion Bar | (D) N.S. | 60 | — WASHER, Pitman Shaft Seal Back-Up | (L) 6.855 |
| 19 | — BODY, Valve | (D) N.S. | 61 | — RING, Pitman Shaft Seal Retaining | 6.856 |
| 20 | — SLEEVE, Valve Body | (D) N.S. | 62 | — LOCKWASHER, Pitman Arm (7/8") | N.S. |
| 21 | — BAR, Torsion | (D) N.S. | 63 | — NUT, Steering Gear Pitman Arm (7/8"-14) | 6.861 |
| 22 | — PIN, Cap to Torsion Bar | (D) N.S. | 64 | — HOUSING, Steering Gear | 6.803 |
| 23 | — CAP, Valve Body | (D) N.S. | 65 | — BALL, Oil Passage Plug (5/16" dia.) | (H) 8.899 |
| 24 | — SEAL, Valve Assy. Oil Ring Back-Up "O" Ring | (E) (D) N.S. | 66 | — RACE, Lower Thrust Bearing | (G) N.S. |
| 25 | — SEAL, Valve Assy. Oil Ring Back-Up "O" Ring | (E) (D) N.S. | 67 | — BEARING, Lower Thrust | (G) N.S. |
| 26 | — SEAL, Valve Assy. Oil Ring Back-Up "O" Ring | (E) (D) N.S. | 68 | — RING, Valve Assy. to Housing | (E) (D) N.S. |
| 27 | — PIN, Valve Body Drive | (F) N.S. | 69 | — RING, Valve Assy. to Housing | (E) (D) N.S. |
| 28 | — WORM, Steering | (F) N.S. | 70 | — RING, Valve Assy. to Housing | (E) (D) N.S. |
| 29 | — RACE, Lower Thrust Bearing | (G) N.S. | 71 | — SEAL, Torsion Bar Cap to Worm "O" Ring | (D) N.S. |
| 30 | — CONNECTOR, Hose Fitting to Hsg. (1/4" I.D. x 17/32" O.D.) | (H) 6.673 | 72 | — PIN, Valve Body to Cap | (D) N.S. |
| 31 | — CONNECTOR, Hose Fitting to Hsg. (9/32" I.D. x 39/64" O.D.) | (H) 6.673 | 73 | — SLEEVE, Valve Body | (D) N.S. |
| 32 | — GEAR, Pitman Shaft | (J) N.S. | 74 | — PIN, Spool Drive | (D) N.S. |
| 33 | — SPRING, Lash Adjuster | (J) N.S. | 75 | — SEAL, Torsion Bar to Stub Shaft "O" Ring | (D) N.S. |
| 34 | — WASHER, Lash Adjuster Spring | (J) N.S. | 76 | — "O" RING, Strg. Gear Valve Spool Dampener | (D) 6.552 |
| 35 | — ADJUSTER, Lash | (J) N.S. | 77 | — SEAL, Adjusting Plug to Housing "O" Ring | (C) (B) N.S. |
| 36 | — WASHER, Lash Adjuster Thrust | (J) N.S. | 78 | — RETAINER, Upper Thrust Bearing | (H) N.S. |
| 37 | — RETAINER, Lash Adjuster | (J) N.S. | 79 | — RACE, Upper Thrust Bearing—Lower | (H) N.S. |
| 38 | — SEAL, Side Cover to Housing "O" Ring | 6.809 | 80 | — BEARING, Valve Assy., Upper Thrust | (H) N.S. |
| 39 | — BUSHING, Housing Side Cover | (K) N.S. | 81 | — RACE, Upper Thrust Bearing—Upper | (H) N.S. |
| 40 | — COVER, Housing Side | (K) N.S. | 82 | — BEARING, Stud Shaft Needle | (B) N.S. |
| 41 | — LOCKWASHER, Cover to Housing (3/8" med.) | 8.931 | 83 | — BOLT, Strg. Shaft Coupling to Upper Flange | (A) N.S. |
| 42 | — BOLT, Cover to Housing (3/8"-16 x 1") | 8.900 | 84 | — REINFORCEMENT, Steering Gear Coupling | (A) 6.525 |
| | | | 85 | — WASHER, Strg. Gear Shaft Flange Bolt | (A) 6.525 |
| | | | 86 | — RIVET, Steering Shaft Coupling (Small) | (A) N.S. |
| | | | 87 | — RING, Rack Piston Stop Snap | 6.806 |

THE PARTS INDICATED WITH LETTERS ARE SERVICED IN THE FOLLOWING PACKAGES OR UNITS:

(SOME PARTS MAY BE SERVICED IN TWO DIFFERENT PACKAGES)

| | | |
|---|---|-------|
| A | FLANGE ASSY., Steering Gear Lower | 6.525 |
| B | PLUG ASSY., Strg. Gear Upper End Adjuster | 6.830 |
| C | SEAL KIT, Steering Gear Adjuster Plug | 6.840 |
| D | VALVE ASSY., Steering Gear (Hyd.) w/Pin | 6.550 |
| E | RING KIT, Steering Gear Valve | 6.552 |
| F | RACK, Piston & Worm Assy., Steering Gear | 6.586 |
| G | BEARING KIT: Lower | 6.835 |
| H | BEARING KIT, Upper | 6.835 |
| J | SHAFT ASSY., Steering Gear Pitman | 6.850 |
| K | COVER ASSY., Steering Gear Housing Side | 6.807 |
| L | SEAL & WASHER KIT | 6.855 |

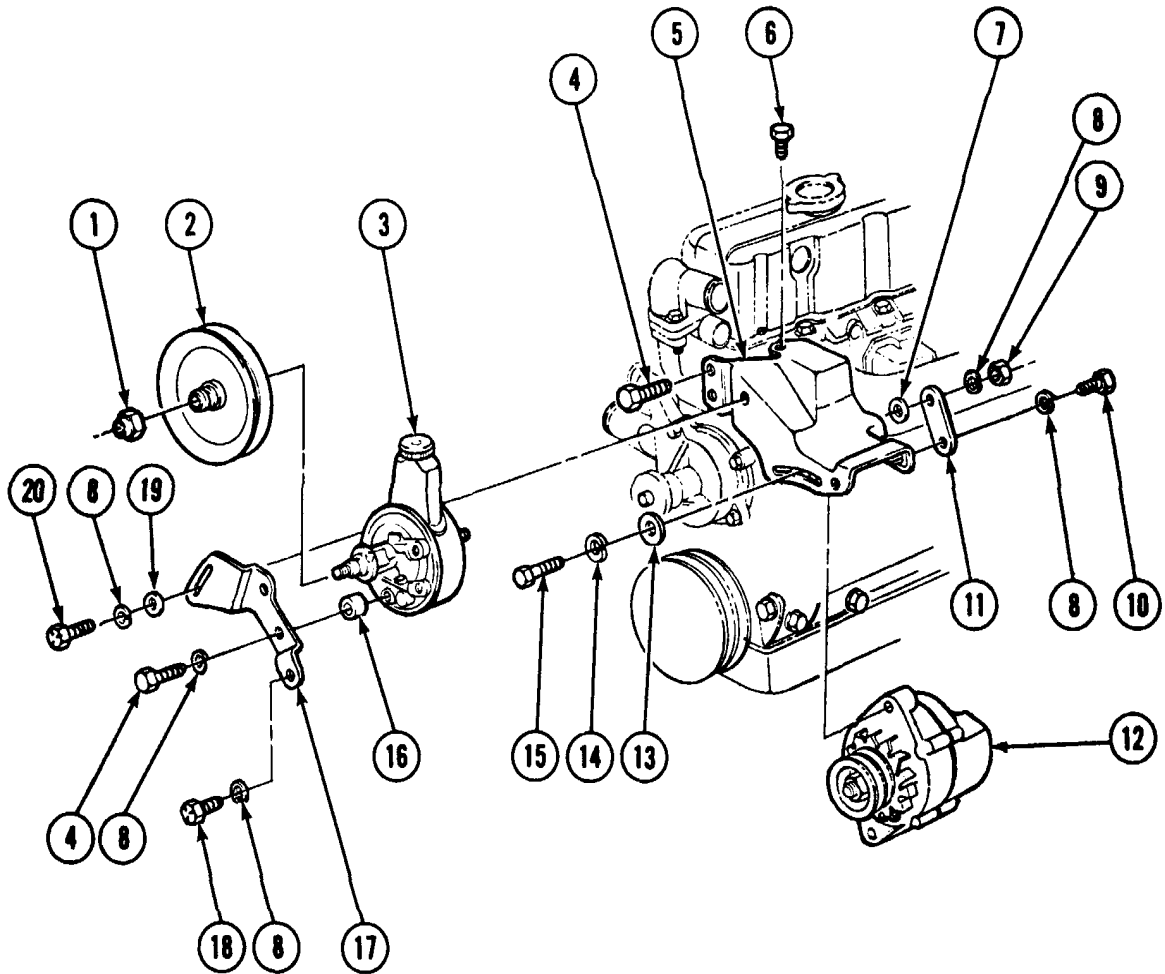
POWER STEERING GEAR ASSEMBLY



POWER STEERING PUMP

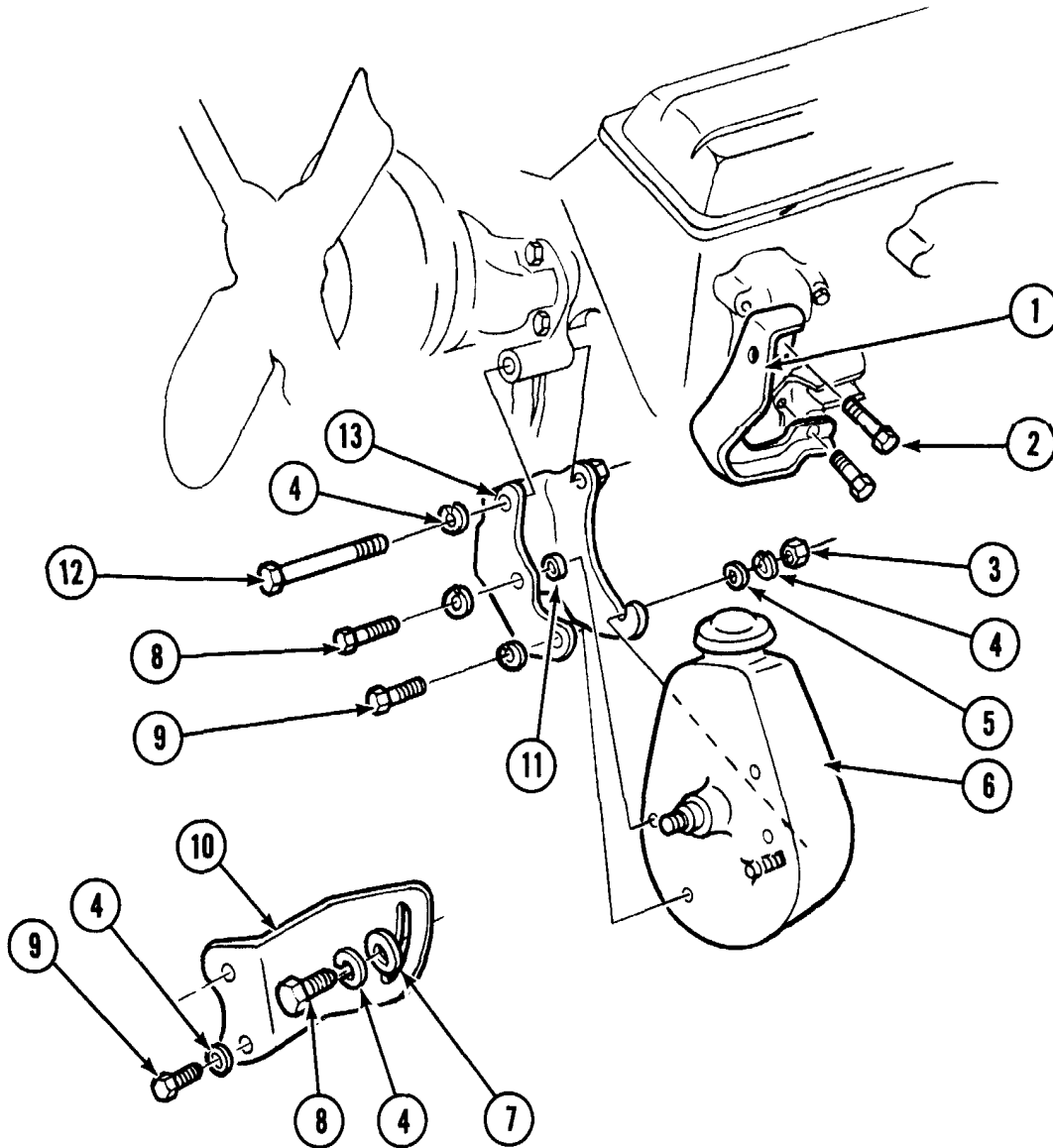
| Key | Description | Group |
|-----|--|-------|
| 1 | Reservoir, Hydraulic Steering Pump | 6.635 |
| 2 | Cap, Hydraulic Steering Pump Oil Filler | 6.635 |
| 3 | Filter and Fitting, Steering Pump Outlet | 6.673 |
| 4 | Seal, Pump Outlet Fitting | 6.674 |
| 5 | Stud, Steering Pump Mounting | 6.606 |
| 6 | Element, Steering Pump Inlet Filter | 6.630 |
| 7 | Filter, Steering Pump Inlet | 6.630 |
| 8 | Ring, Steering Pump End Plate Retaining | 6.609 |
| 9 | Plate, Steering Pump End | 6.612 |
| 10 | Spring, Steering Pump Pressure Plate | 6.612 |
| 11 | Plate, Steering Pump Pressure | 6.612 |
| 12 | N.S.S. Ring, (Part of Ring, Rotor and Vane Kit) | 6.610 |
| 13 | Vane Kit, Steering Pump | 6.610 |
| 14 | Ring, Steering Pump Shaft Retaining | 6.616 |

| Key | Description | Group |
|-----|---|-------|
| 15 | N.S.S. Rotor (Part of Ring, Rotor and Vane Kit) | 6.610 |
| 16 | Plate, Steering Pump Thrust | 6.612 |
| 17 | Pin, Steering Pump Dowel | 6.608 |
| 18 | Seal, Steering Pump End and Pressure Plate | 6.612 |
| 19 | Seal, Steering Pump Reservoir Bolt | 6.635 |
| 20 | Valve, Steering Pump Control | 6.624 |
| 21 | Spring, Steering Pump Flow Control | 6.612 |
| 22 | Seal, Steering Valve Reaction Spool | 6.674 |
| 23 | Housing, Steering Pump (Includes Ball, Plug and Seal) | 6.608 |
| 24 | Seal, Steering Pump Reservoir | 6.635 |
| 25 | Seal, Steering Pump Drive Shaft Oil | 6.617 |
| 26 | Shaft, Steering Pump Drive | 6.614 |
| 27 | Key, Steering Pump Drive Shaft | 8.960 |



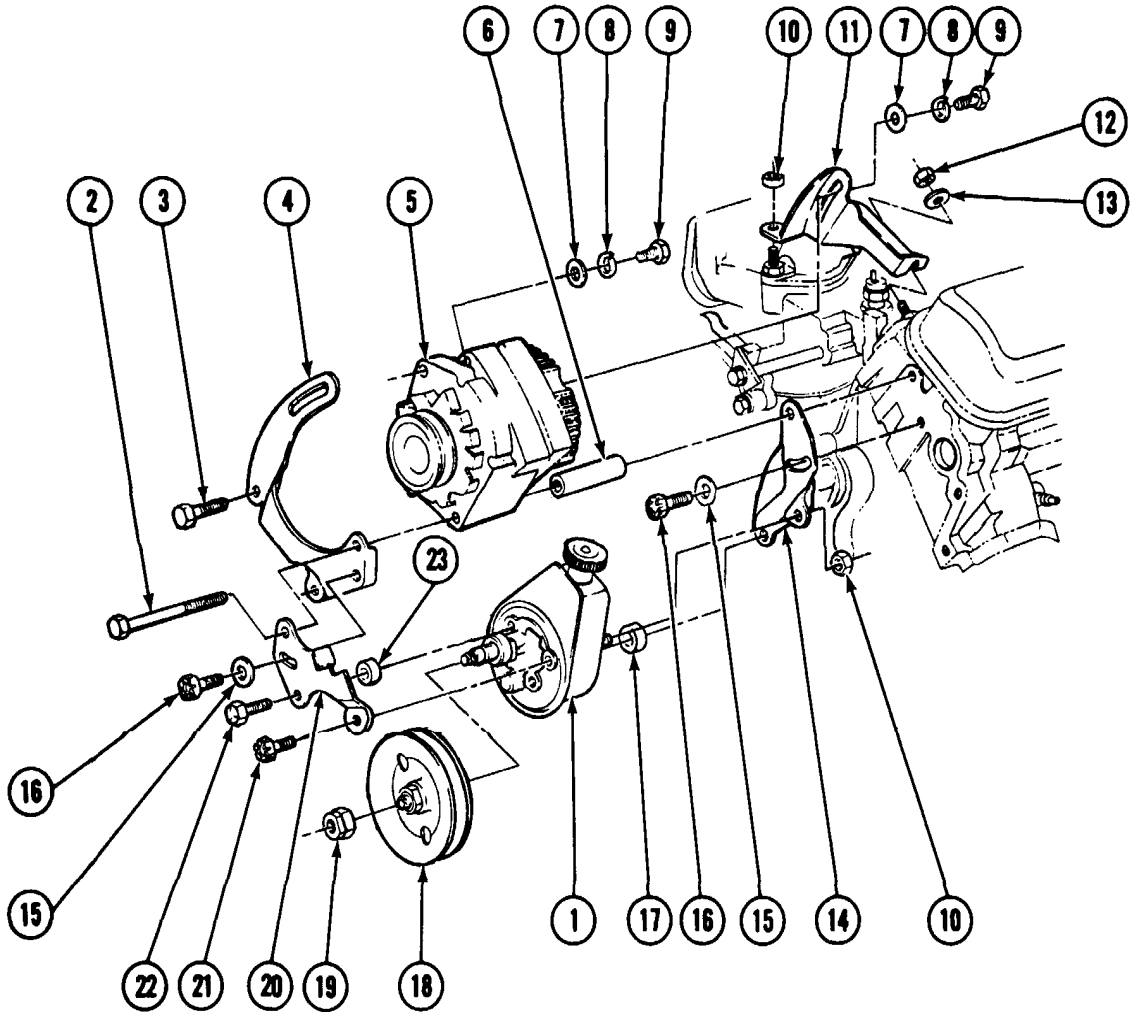
1971-74 POWER STEERING PUMP MOUNTING—6 CYL. ENG.

| Key | Part Name | Group No. |
|-----|--|-----------|
| 1 | NUT, Power Steering Pump Pulley Attaching | 6.655 |
| 2 | PULLEY, Power Steering Pump | 6.655 |
| 3 | PUMP ASM., Power Steering | 6.605 |
| 4 | BOLT, Bracket to Cyl. Head (3/8"-16 x 1") | 8.900 |
| 5 | BRACKET, Power Steering Pump Mtg. | 6.606 |
| 6 | BOLT, Bracket to Cyl. Head (3/8"-16 x 5/8") | 8.900 |
| 7 | WASHER, Rear Support to Bracket (3/8" x 1") | 8.929 |
| 8 | WASHER, Rear Support to Bracket Lock (3/8") | 8.931 |
| 9 | NUT, Bracket to Pump (3/8"-16) | 8.915 |
| 10 | BOLT, Rear Support to Bracket (3/8"-16 x 1") | 8.900 |
| 11 | SUPPORT, Pump to Bracket-Rear | 6.606 |
| 12 | DELCO TRON | 2.275 |
| 13 | WASHER, Delcotron to Bracket (5/16") | 8.929 |
| 14 | LOCKWASHER, Delcotron to Bracket (5/16") | 8.931 |
| 15 | BOLT, Delcotron to Bracket Mtg. (5/16"-18 x 1") | 8.900 |
| 16 | SPACER, Front Support to Pump | 6.606 |
| 17 | SUPPORT, Pump to Bracket-Front | 6.606 |
| 18 | BOLT, Front Support to Mtg. Bracket (3/8"-16 x 3/4") | 8.900 |
| 19 | WASHER, Frt. Support to Mtg. Bracket Plain (3/8") | 8.929 |
| 20 | BOLT, Front Support to Mtg. Bracket (3/8"-16 x 7/8") | 8.900 |



1971-73 307 ENG. POWER STEERING PUMP MOUNTING

| Key | Part Name | Group No. |
|-----|----------------------------------|-----------|
| 1 | SUPPORT, Steering Pump | 6.606 |
| 2 | BOLT (3/8"-16 x 1") | 8.900 |
| 3 | NUT (3/8"-16) | 8.915 |
| 4 | LOCKWASHER (5/8") | 8.931 |
| 5 | WASHER (3/8" I.D. x 7/8" O.D.) | 8.929 |
| 6 | PUMP ASM., Steering Gear Oil | 6.605 |
| 7 | WASHER (3/8" I.D. x 7/8" O.D.) | 8.929 |
| 8 | BOLT (3/8"-16 x 1") | 8.900 |
| 9 | BOLT (3/8"-16 x 3/4") | 8.900 |
| 10 | BRACKET, Steering Pump Adjusting | 6.606 |
| 11 | WASHER (3/8" I.D. x 7/8" O.D.) | 8.929 |
| 12 | BOLT (3/8"-16 x 3") | 8.900 |
| 13 | BRACKET, Steering Pump Pivot | 6.606 |



1971-74 POWER STEERING PUMP & DRIVE W/8 CYL. ENGINE

| Key | Part Name | Group No. |
|-----|---|-----------|
| 1 | PUMP ASM., Steering Gear Oil | 6.605 |
| 2 | BOLT, Alt. & Pump Plates to Head (3/8"-16 x 6 1/16") | 2.277 |
| 3 | BOLT, Alt. to Water Pump & Timing Chain Cover (5/16"-18 x 1 1/2") | 8.900 |
| 4 | PLATE ASM., Alt. Mtg. | 2.277 |
| 5 | ALTERNATOR ASM. | 2.275 |
| 6 | SPACER, Alt. & P.S. Pump Plates to Head | 2.277 |
| 7 | WASHER, Alt. to Mtg. Plate (5/16" Flat) | 8.929 |
| 8 | LOCKWASHER, Alt. to Mtg. Plate & Brace (5/16 Med.) | 8.931 |
| 9 | BOLT, Alt. to Mtg. Plate & Brace (5/16"-18 x 1") | 8.900 |
| 10 | NUT, Alt. Rear Brace to Water Outlet Fitting Bolt (3/8"-16) | 8.915 |
| 11 | BRACE, Alt. Rear | 2.317 |
| 12 | NUT, Alt. Rear Brace to Intake Manifold (5/16"-18) | 8.915 |
| 13 | WASHER, Alt. Adj. Strap | 2.277 |
| 14 | PLATE, Steering Pump - Rear | 6.606 |
| 15 | WASHER, Steering Pump Support to Brkt or Head | 6.606 |
| 16 | BOLT, Steering Pump Frt. Plate Adj. (Locking Hd.) | 8.900 |
| 17 | SPACER, Steering Pump to Brkt. - Lower | 6.655 |
| 18 | PULLEY, Steering Pump | 6.655 |
| 19 | NUT, Steering Pump Shaft to Pulley (9/16"-18 Spec. Lock) | 8.917 |
| 20 | PLATE, Steering Pump Mtg. - Front | 6.606 |
| 21 | BOLT, Steering Front Pump Plate to Pump (3/8"-16 x 3/4" Lock) | 8.900 |
| 22 | BOLT, Steering Front Pump Plate to Pump (Use w/Spacer) (3/8"-16 x 1 1/4") | 8.900 |
| 23 | SPACER, Steering Frt. Pump Plate to Pump Body | N.S. |